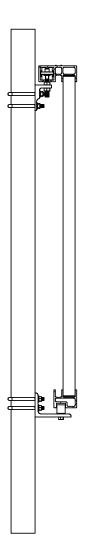
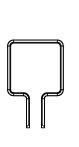


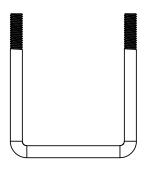
U-BOLT DOUBLE CHAINLINK CANTILEVER

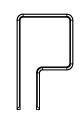
SINGLE TRACK LWR INT GUIDE Installation Kit - Instructions 4"



SKU	COLOR
61123183	BEIGE
61123184	BLACK
61123185	FLORIDA BRONZE
61123186	GREEN
61123187	GRAY
61123188	LIGHT BRONZE
61119067	MATTE BLACK
61123189	MILL
61119068	MATTE BRONZE
61123190	WHITE



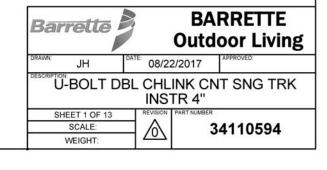






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ITEM#	PART #			DESCRIPTION	QTY	
1	34110594				U-BOLT DOUBLE CHAINLINK CANTILEVER SINGLE TRACK LOWER INTERIOR GUIDE 4" -INSTRUCTIONS	1
2	34110398				U-BOLT DOUBLE CANTILEVER SINGLE SIDE TRACK LOWER INTERIOR GUIDE 4" -HARDWARE KIT	1
3	61123135			HARDWARE KIT CANTILEVER GATE STOP	2	
	61123003	BG	61123008	LB		
	61123004	BK	61119103	MB	U-BOLT SIDE TROLLEY BRACKET 4"	
4	61123005	BZ	61111353	MF		4
	61123006	GR	61119104	MZ		
	61123007	GY	61123009	WH		
	61123017	BG	61123022	LB		
	61123018	BK	61119107	MB		
5	61123019	BZ	61111355	MF	U-BOLT BTM GUIDE BRACKET 4"	4
	61123020	GR	61119108	MZ	1	
	61123021	GY	61123023	WH	1	
6		7302	22674		8 WHEEL TROLLEY	4
	61111173	BG	61111178	LB	T-SLOT RECEIVER GATE	
	61111174	BK	61119093	MB		
7	61111175	BZ	61111179	MF		1
	61111176	GR	61119094	MZ		
	61111177	GY	61111180	WH	1	
	61111046	BG	61111170	LB		
	61111047	BK	61119091	MB	1	
8	61111048	BZ	61111171	MF	T-SLOT RECEIVER DBL	1
	61111049	GR	61119092	MZ		
	61111169	GY	61111172	WH	1	
	61123143	BG	61123148	LB		
	61123144	BK	61119111	MB		
9	61123145	BZ	61123149	MF	CHAINLINK COVER - SINGLE TRACK	2
	61123146	GR	61119112	MZ		
	61123147	GY	61123150	WH	1	
	61123159	BG	61123164	LB	CHAINLINK COVER - BTM GUIDE FRAME	
10	61123160	BK	61119052	MB		
	61123161	BZ	61123165	MF		2
	61123162	GR	61119053	MZ		
	61123163	GY	61123166	WH	1	
11	1	3411	10287		1.43" DIA. DERLIN GUIDE WHEEL	4



12	73022816	BG	73026018	GY		
	73022817	BK	73022820	LB	00DEW #44V4 4/0 LIV LID 0D0 440 00	40
	73022818	BZ	73022415	MF	SCREW #14X1-1/2 HX HD SDS 410 SS	10
	73022819	GR	73022821	WH]	
13	61124153	BK	73022455	MF	CHAIN LINK TENSION BAND	TBD*
14	61124154	BK	73022456	MF	BARBED WIRE BRACE BAND	12**
15		3411	10107		3/8"-16 HEX NUT ZINC	TBD***
16	34110108				3/8"-16X1-1/2" CARRIAGE BOLT ZINC GRADE A307	TBD***
17	34110341				GREASE 3 OZ.	1
18	34110442				U-BOLT 1/2"-13x4" SQ ZINC	16
19	34110251				1/2" SPLIT LOCK WASHER ZINC	32
20	34110252				1/2"-13 HEX NUT ZINC	36
21	34110257				5/8" SHOULDER BOLT 1" LONG STEEL	4
22	34110215				NYLON WASHER .08x1.25x.75 ID	4
23	34110256				3/8"-16x3" CARRIAGE BOLT ZINC GRADE A307	2
24	34110107				3/8"-16 HEX NUT ZINC	2
25	34110281				3/8" WASHER ZINC	2
26	34110578				5/8"-11X1-3/4 BOLT HEX HD ZINC GRADE 5	1
27	34110579				5/8"-11 HEX NUT ZINC	1
28		3411	10580		5/8" FLAT WASHER ZINC	2
29	61124157	BK	61124155	MF	BOLT-ON BARB WIRE UPRIGHT	TBD****
30	31	3411	10855		SCREW - 5/16-12 X 1-1/2 HWH SDS ZINC	TBD****
	•					

NOTE:

- 1.) ITEM #18 TO #25 IS PART OF 34110398 HARDWARE KIT (SEE SHEET 1-ITEM 2)
- 2.) ITEM #26 TO #28 IS PART OF 61123135 HARDWARE KIT (SEE SHEET 1-ITEM 3)
- 3.) FOR MATTE BLACK KITS USE BLACK SCREWS
- 4.) FOR MATTE BRONZE KITS USE LIGHT BRONZE SCREWS
- * QUANTITY DETERMINED BY GATE HEIGHT SEE TABLE BELOW
- ** ONLY IF BARBED WIRE BRACE BAND REQUIRED
- *** SAME NUMBER AS CHAINK LINK TENSION BAND + 12 (IF BARBED WIRE BRACE BAND REQUIRED)
- **** QUANTITY DETERMINED BY NUMBER OF UPRIGHTS IN THE GATE OPENING
- ***** NUMBER OF ITEMS FROM ROW 29 MULTIPLIED BY 2

GATE HEIGHT (FT)	NUMBER OF TENSION BANDS-PER SINGLE GATE
4	6
5	8
6	10
8	14

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DRAWN: JH	DATE: 08/22	2/2017	APPROVED:	
U-BOLT DBL CHLINK CNT SNG TRI INSTR 4"				
SHEET 2 OF 13	REVISION	PART NUMBER	R	
SCALE:	$\square \wedge \square$		34110594	
	- ////		0	

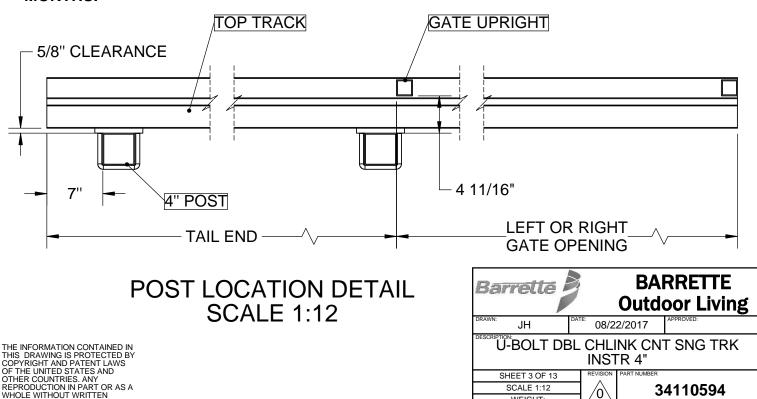
INSTALLATION PROCEDURE:

- 1.SET 4" POSTS IN THE GROUND SEE POST LOCATION BELOW.
- 2.INSTALL TOP BRACKET (ITEM #4) AND WHEEL TROLLEY (ITEM #6) SEE SHEET 4
- 3.INSTALL BTM BRACKET (ITEM #5) AND GUIDE WHEEL (ITEM #11) SEE SHEET 5
- 4.PLACE GATE IN THE POSITION SLIDE GATE TOP TRACK INTO WHEEL TROLLEY (ITEM #6) AND BTM ROLLER GUIDE ON GUIDE WHEEL (ITEM #11) - SEE SHEET 6
- 5.INSTALL RECEIVER DBL (ITEM #8) AND GATE RECEIVER (ITEM #7) SEE SHEET 7
- 6.INSTALL GATE STOP (BOLT-ITEM #26,NUT- ITEM #27,WASHERS-ITEM #28) ON THE END OF THE TRACK - SEE SHEET 8 (ONE GATE STOP REQUIRED ONLY - PER LEAF)
- 7.INSTALL COVER-TOP TRACK (ITEM #9) ON THE END OF THE TOP TRACK SEE SHEET 9
- 8.INSTALL COVER-BTM FRAME (ITEM #10) ON THE END OF THE BTM FRAME SEE SHEET 10
- 9.INSTALL TENSION BANDS (ITEM #13) ON THE UPRIGHT SEE SHEET 11 (IF REQUIRED)
- 10.INSTALL BARBED WIRE TENSION UPRIGHTS (ITEM #29) ON TOP TRACK. UPRIGHTS NEEDS TO BE WELDED (BY MANUFACTURER) OR BOLTED (BY CUSTOMER) - SEE SHEET 12 (IF REQUIRED)
- 11.INSTALL BARBED WIRE TENSION BANDS (ITEM #14) ON THE UPRIGHT SEE SHEET 13 (IF REQUIRED)

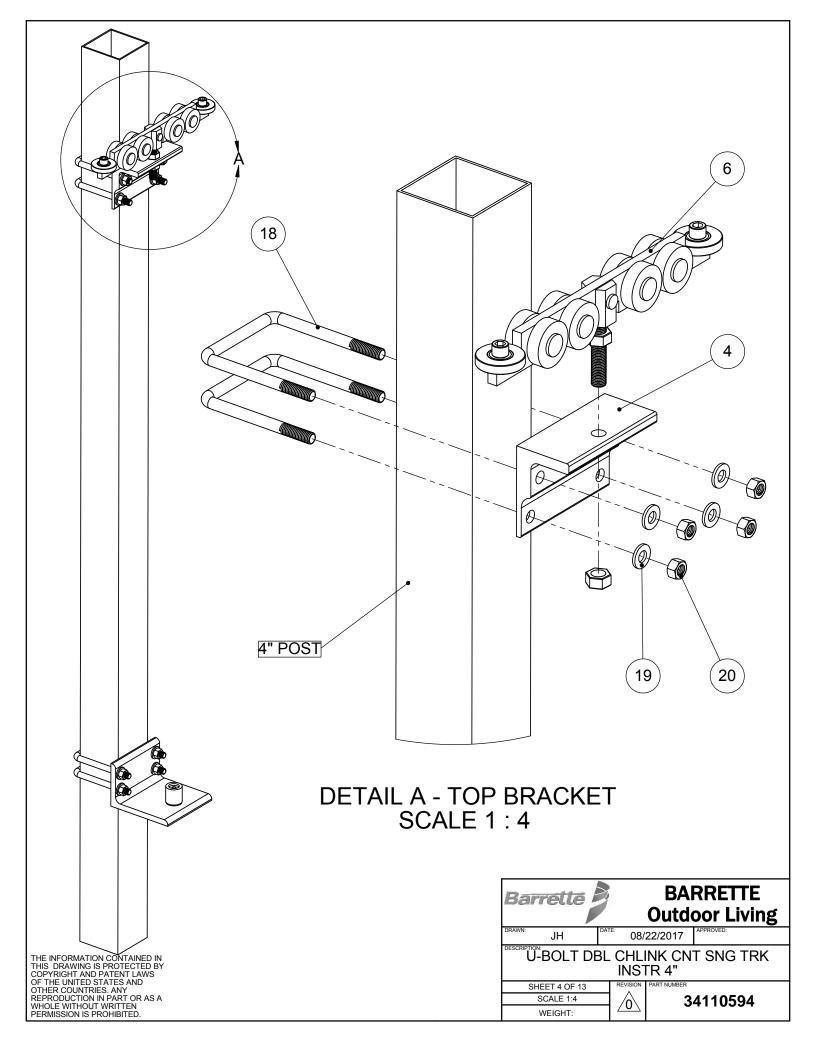
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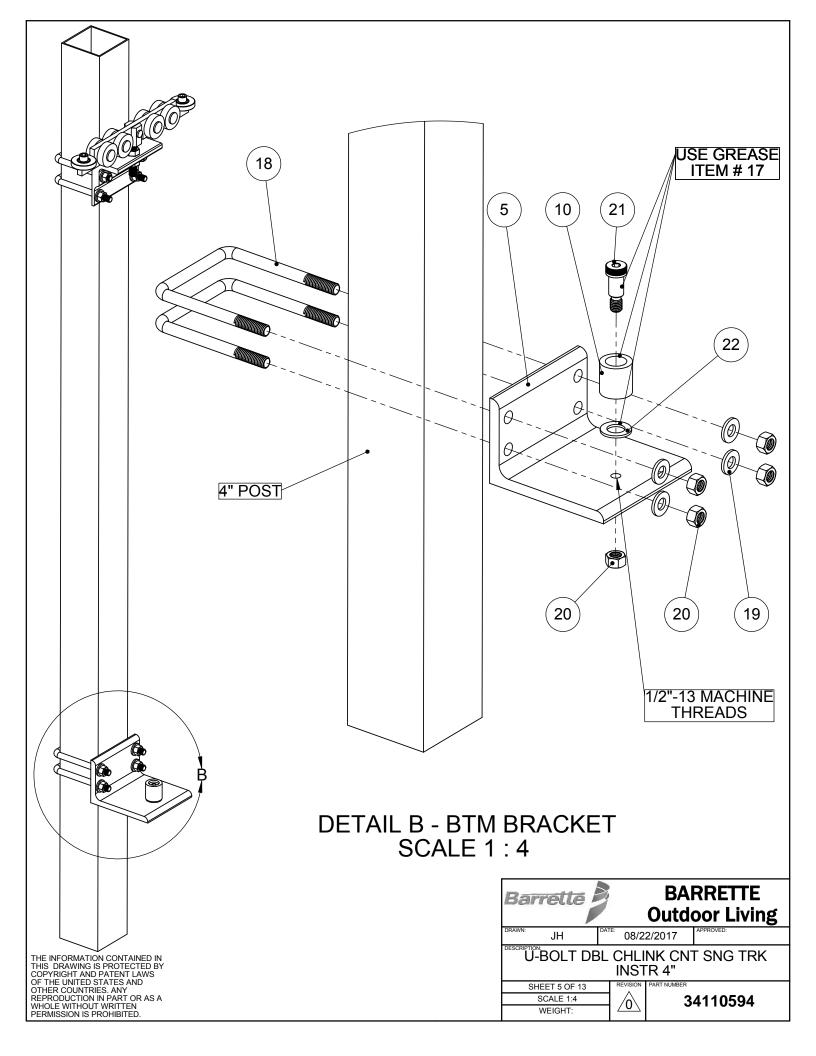
PHOLE WITHOUT WRITTEN ERMISSION IS PROHIBITED.

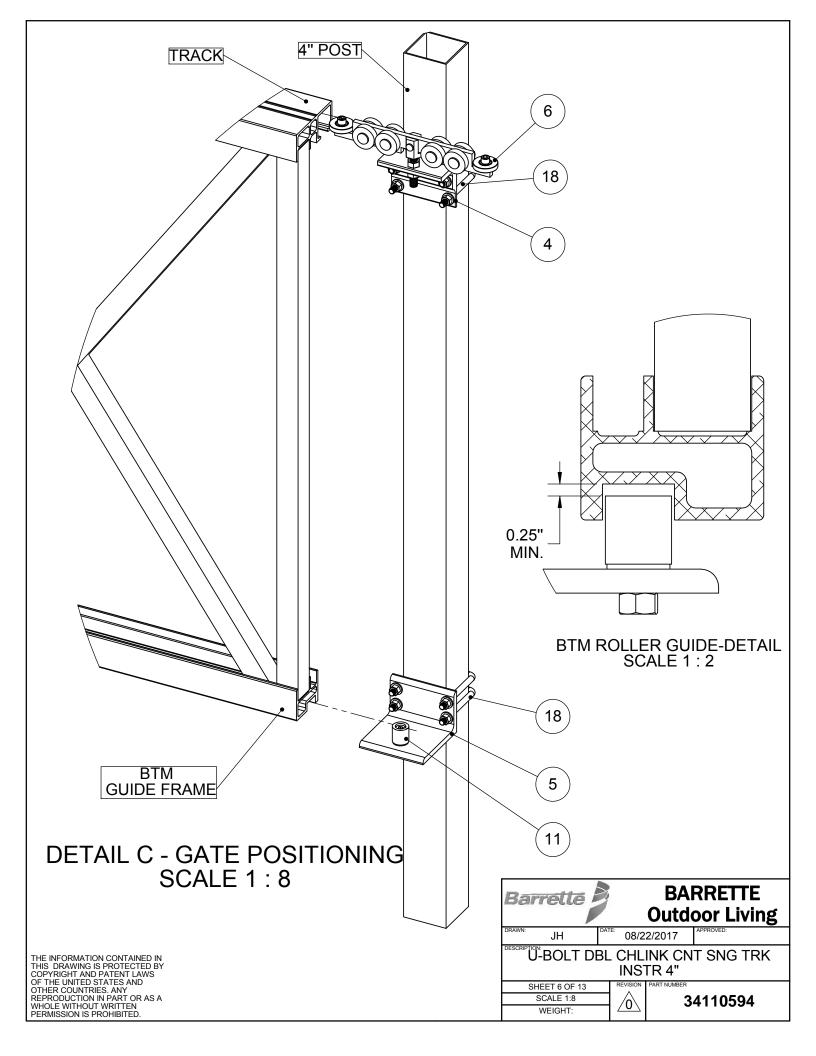
- APPLY GREASE (ITEM #17) ON THE SHOULDER BOLTS (ITEM #21), INSIDE GUIDE WHEELS (ITEM # 11) AND TOP OF NYLON WASHER (ITEM #22). MAINTAIN GREASE EVERY 4 TO 6 MONTHS.

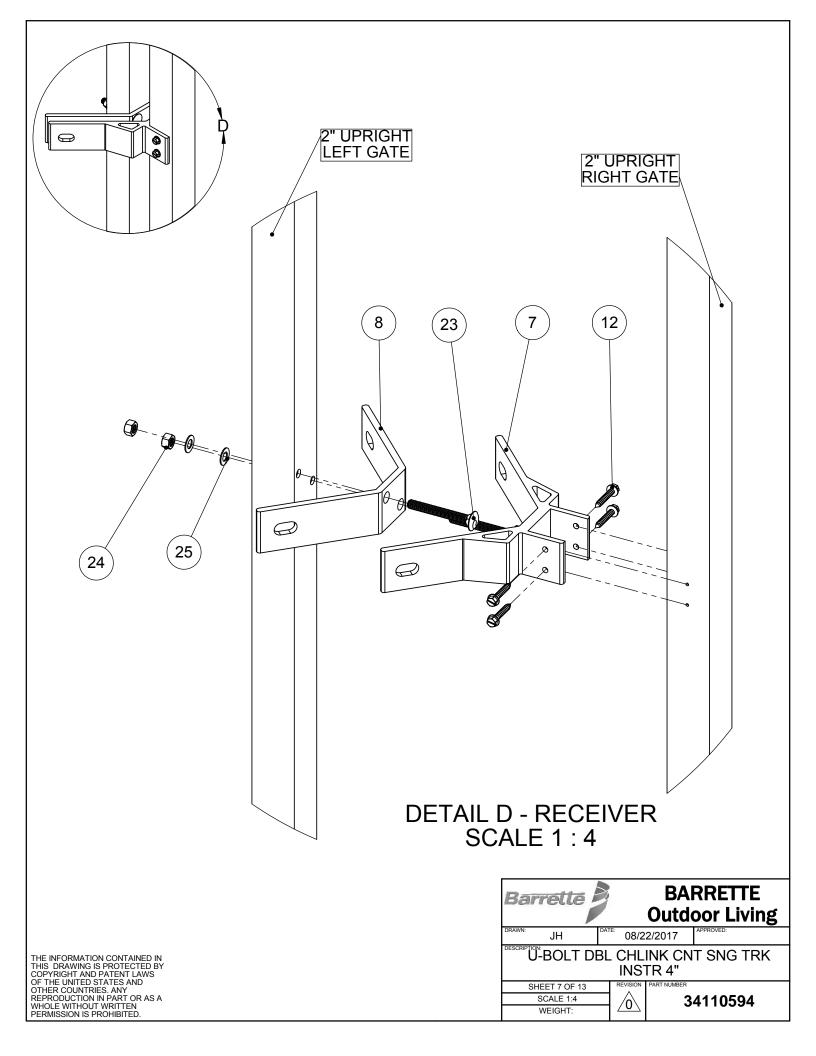


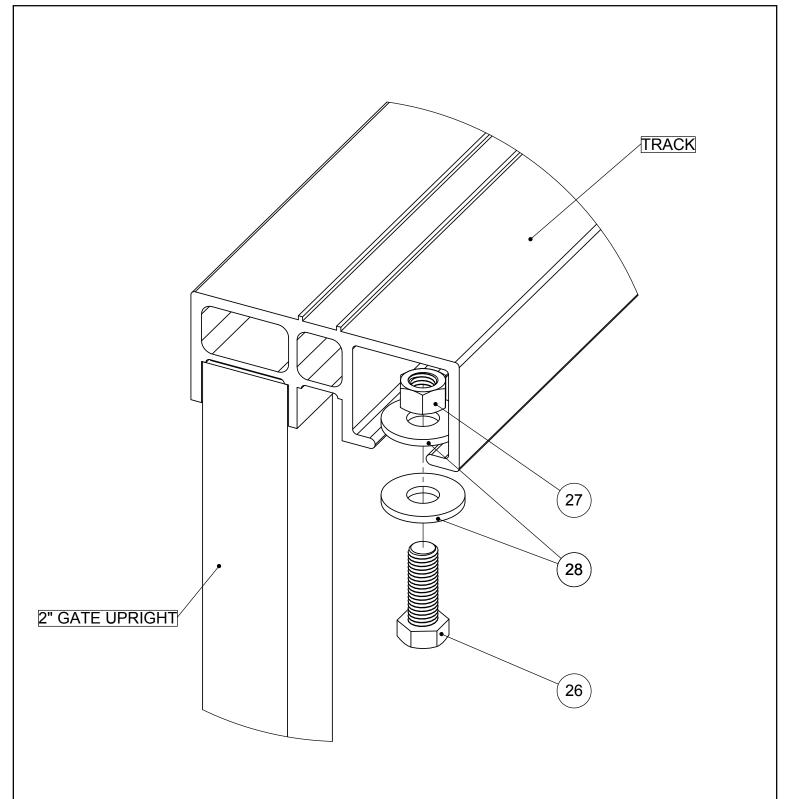
WEIGHT



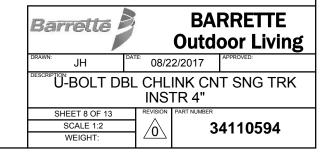


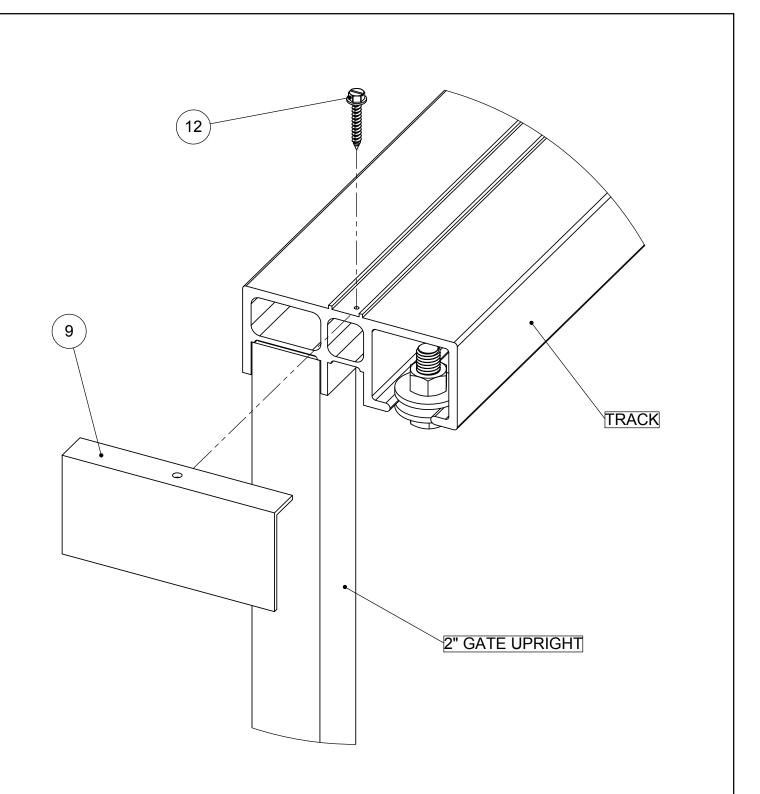




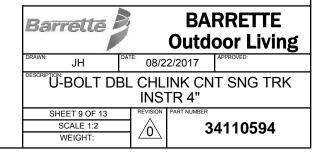


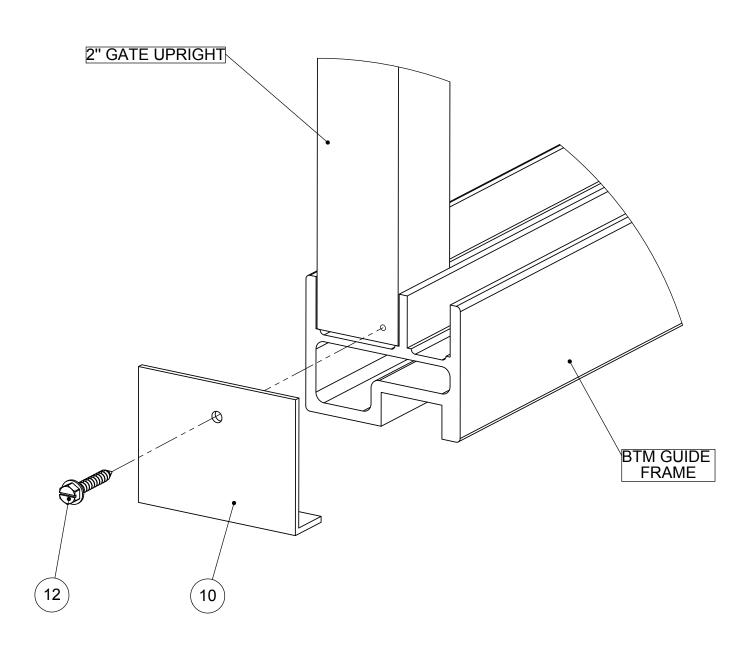
DETAIL E - GATE STOP SCALE 1 : 2





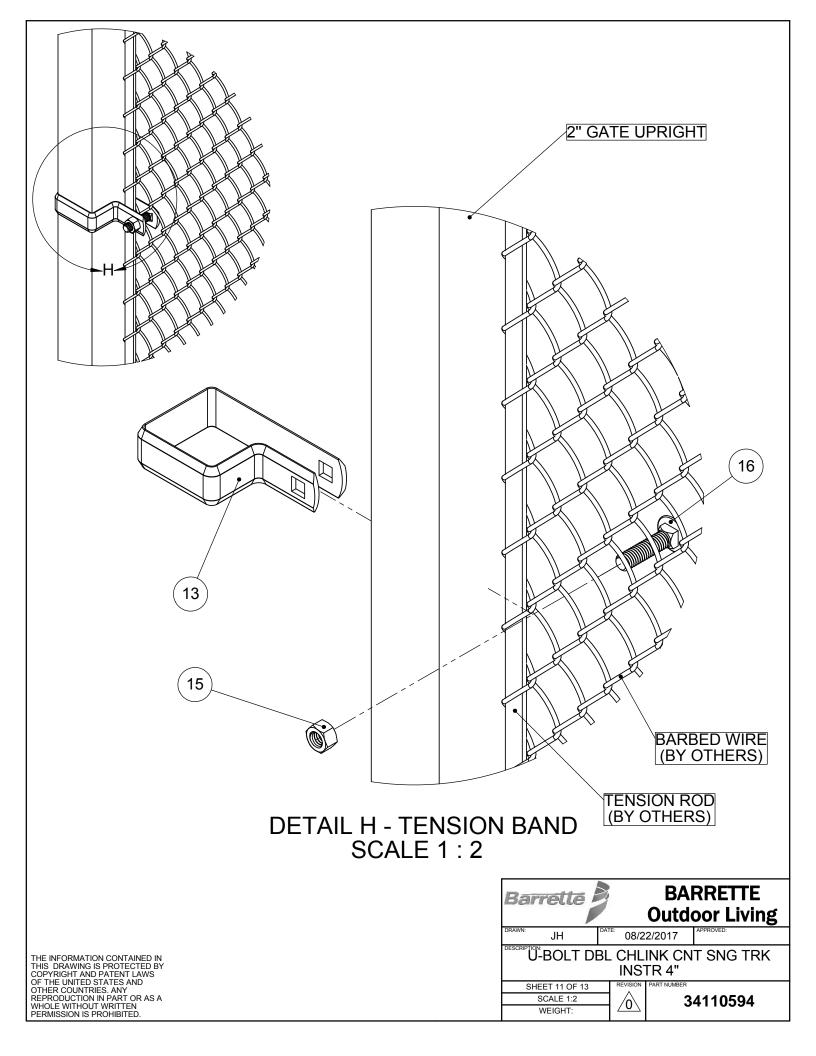
DETAIL F - END COVER-SINGLE TRACK SCALE 1:2

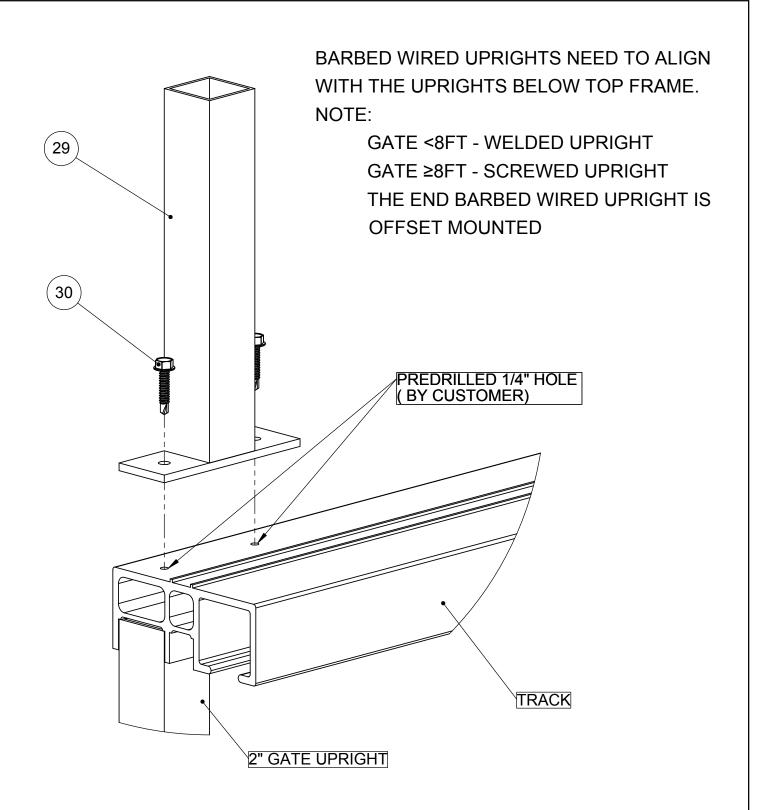




DETAIL G - END COVER-BTM GUIDE FRAME SCALE 1 : 2

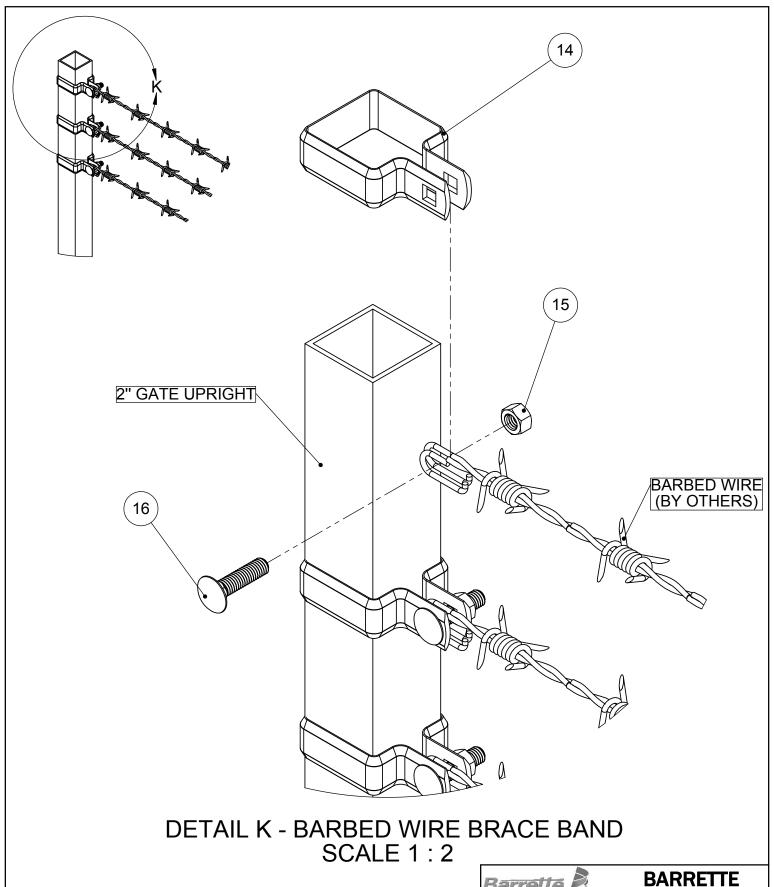






DETAIL J - BARBED WIRE UPRIGHT SCALE 1:3





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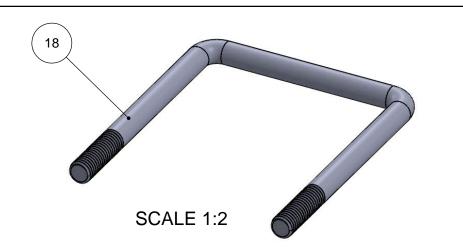
DRAWN: JH DATE: 08/22/2017 APPROVED:

U-BOLT DBL CHLINK CNT SNG TRK INSTR 4"

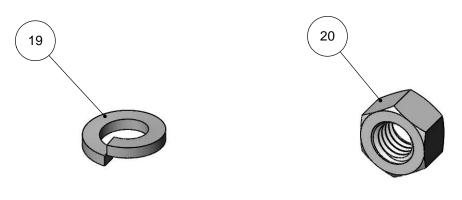
SHEET 13 OF 13 SCALE 1:2 WEIGHT:

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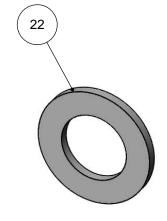
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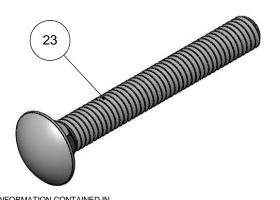


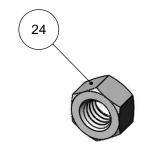
ITEM#	PART#	DESCRIPTION	QTY
18	34110442	U-BOLT 1/2"-13x4" SQ ZINC	16
19	34110251	1/2" SPLIT LOCK WASHER ZINC	32
20	34110252	1/2"-13 HEX NUT ZINC	36
21	34110257	5/8" SHOULDER BOLT 1" LONG STEEL	4
22	34110215	NYLON WASHER .08x1.25x.75 ID	4
23	34110256	3/8"-16x3" CARRIAGE BOLT ZINC GRADE A307	2
24	34110255	3/8"-16 HEX NUT ZINC	2
25	34110281	3/8" WASHER ZINC	2

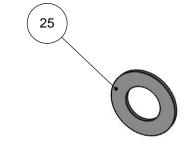














U-BOLT DBL CNT SNG TRK LGUIDE HRDW KIT4"

SHEET 1 OF 1 SCALE 1:1 WEIGHT:

34110398

ITEM#	PART#	DESCRIPTION	QTY
26	34110578	5/8"-11X1-3/4 BOLT HEX HD ZINC GRADE 5	1
27	34110579	5/8"-11 HEX NUT ZINC	1
28	34110580	5/8" FLAT WASHER ZINC	2

